

# INSTALLATION INSTRUCTIONS

## Front "Cast a-arm" Control Arm Bushing Replacement Front Wheel Drive 1991-95, Chrysler, Dodge, Plymouth

(Some photos show a stamped a-arm, but the procedure is the same)

Please review instructions before starting the job. You will NOT be removing the bushing outer sleeves!

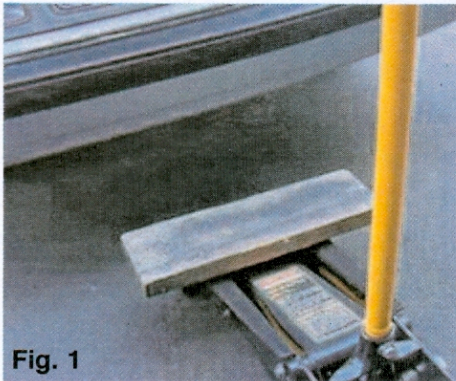


Fig. 1

You'll need to jack up your car, you can't use drive up ramps for this job.



Fig. 2

Both front tires/wheels need to be removed. Loosen those lug nuts.

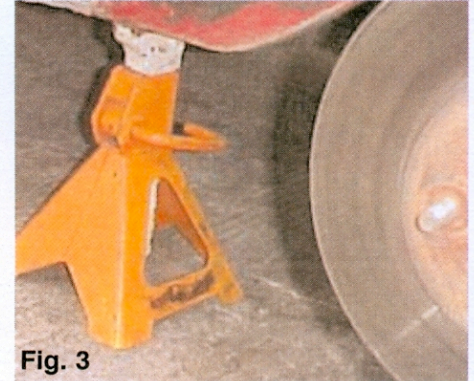


Fig. 3

Use jack stands for safety. Put jack stands under frame rails.

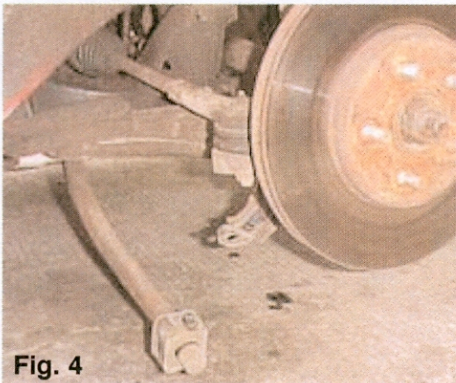


Fig. 4

Release the anti-sway bar from the a-arms on both sides of the car. You can leave the center bushings tight. Swing it down out of the way.

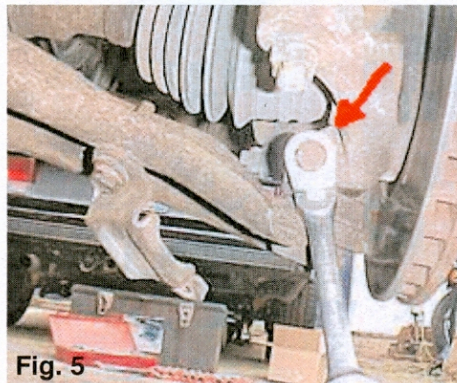


Fig. 5

Remove the bolt that holds the ball joint to the hub/spindle. (red arrow) It takes a wrench and a socket.



Fig. 6

Swing down the a-arm. Get ready to have the axle come out of the tranny when you do this, spilling tranny oil. Suggest a catch pan.

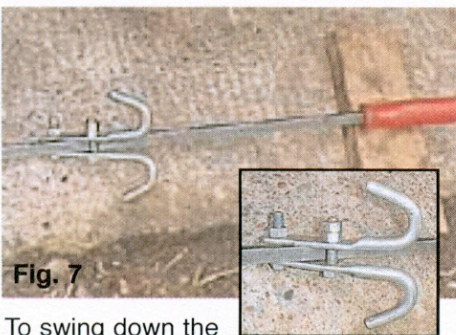


Fig. 7

To swing down the a-arm I use this tool, easy to make from large pry bar and hardware store parts.

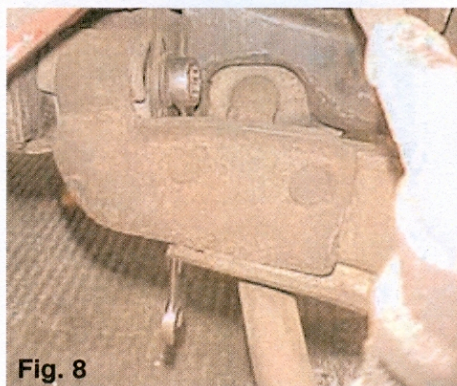


Fig. 8

Remove the a-arm bolts. There are two, in front of the arm and a rear bolt.



Fig. 9

After removing the two bolts (per side) remove the a-arm from the car. You may just be able to pull it out or you may need to use a small pry bar.

[www.PolyBushings.com](http://www.PolyBushings.com)  
P.O. Box 4283  
Coos Bay, Oregon 97420  
(541) 266-0890